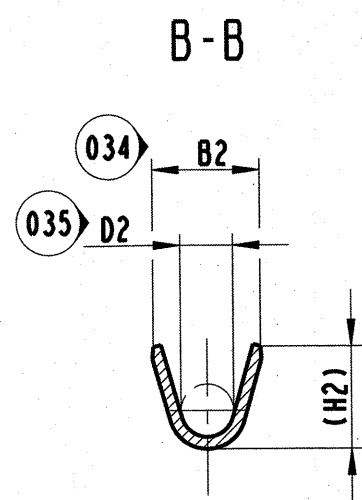
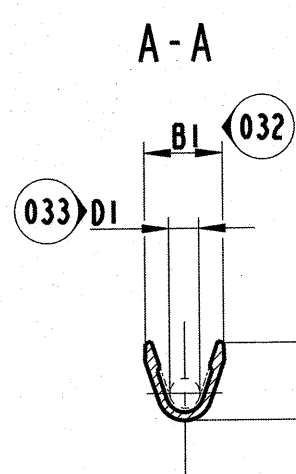
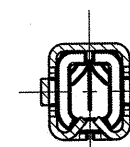
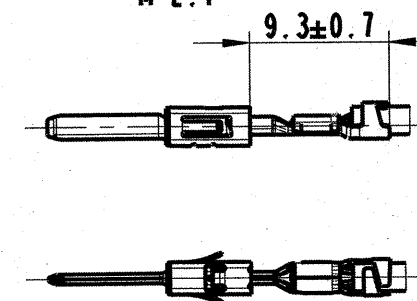




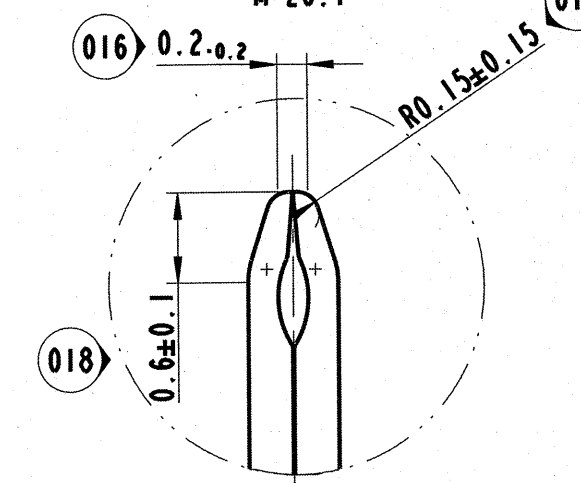
E-E



ANSCHLAGBILD
CRIMPED ON WIRE
M 2:1

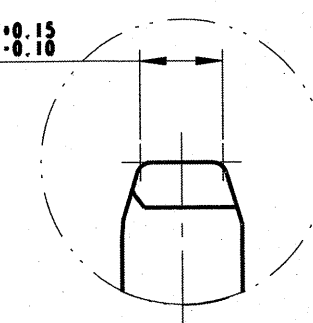


A
M 20:1



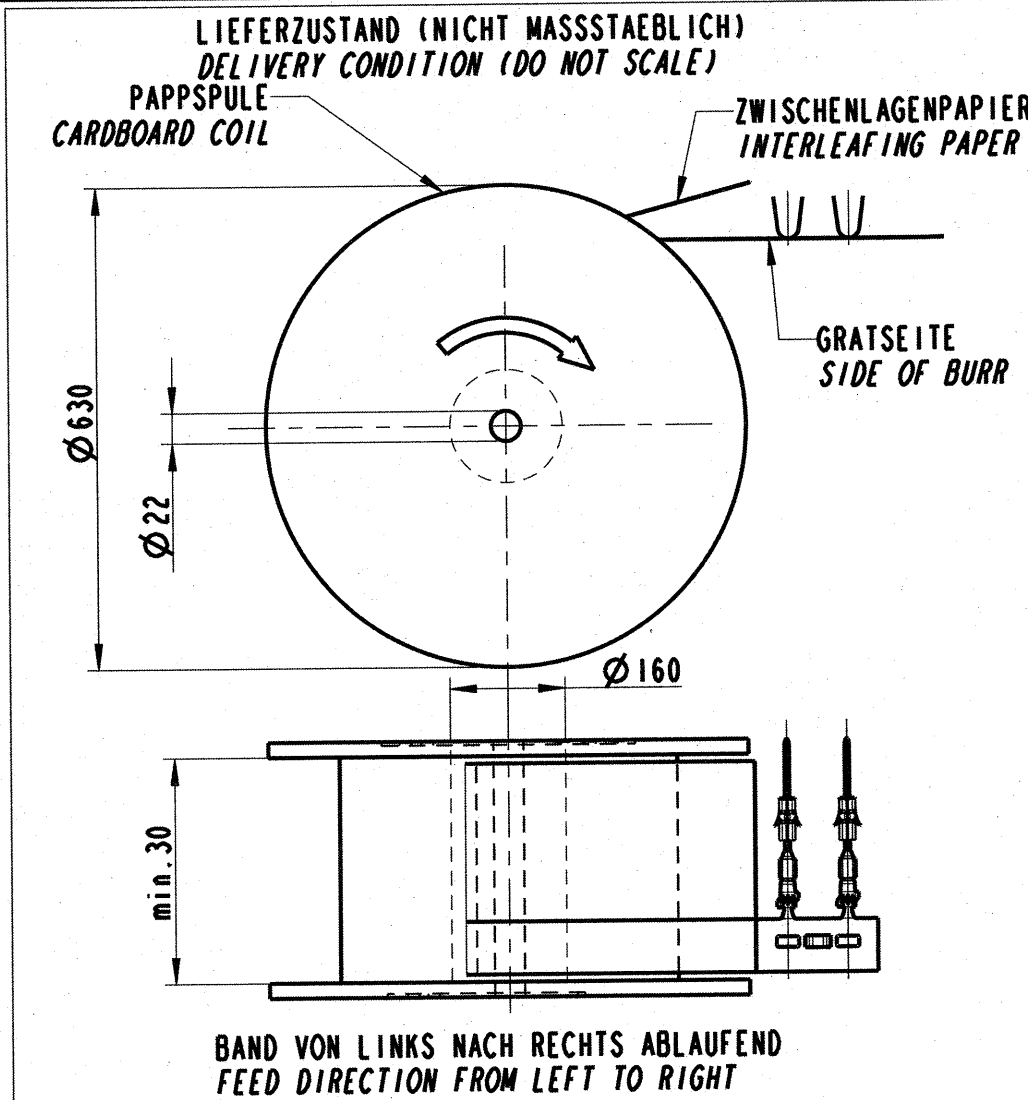
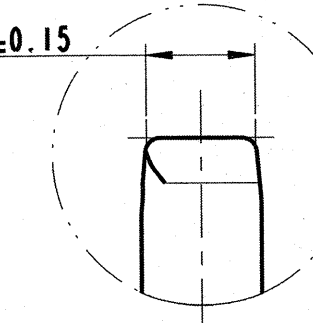
B
M 10:1

036 1.1±0.15



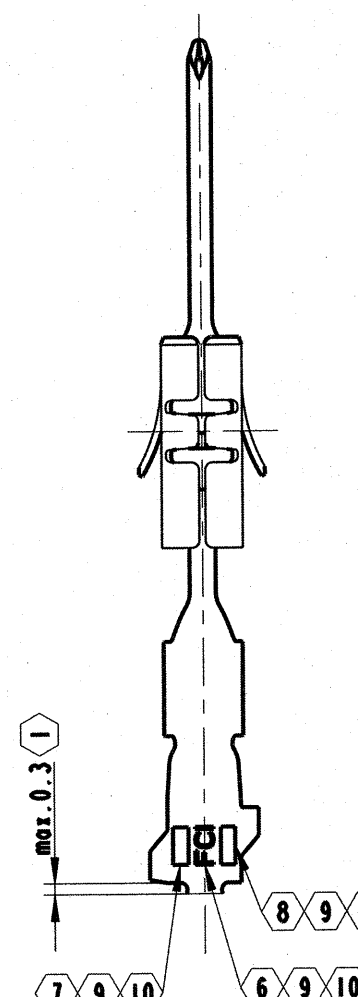
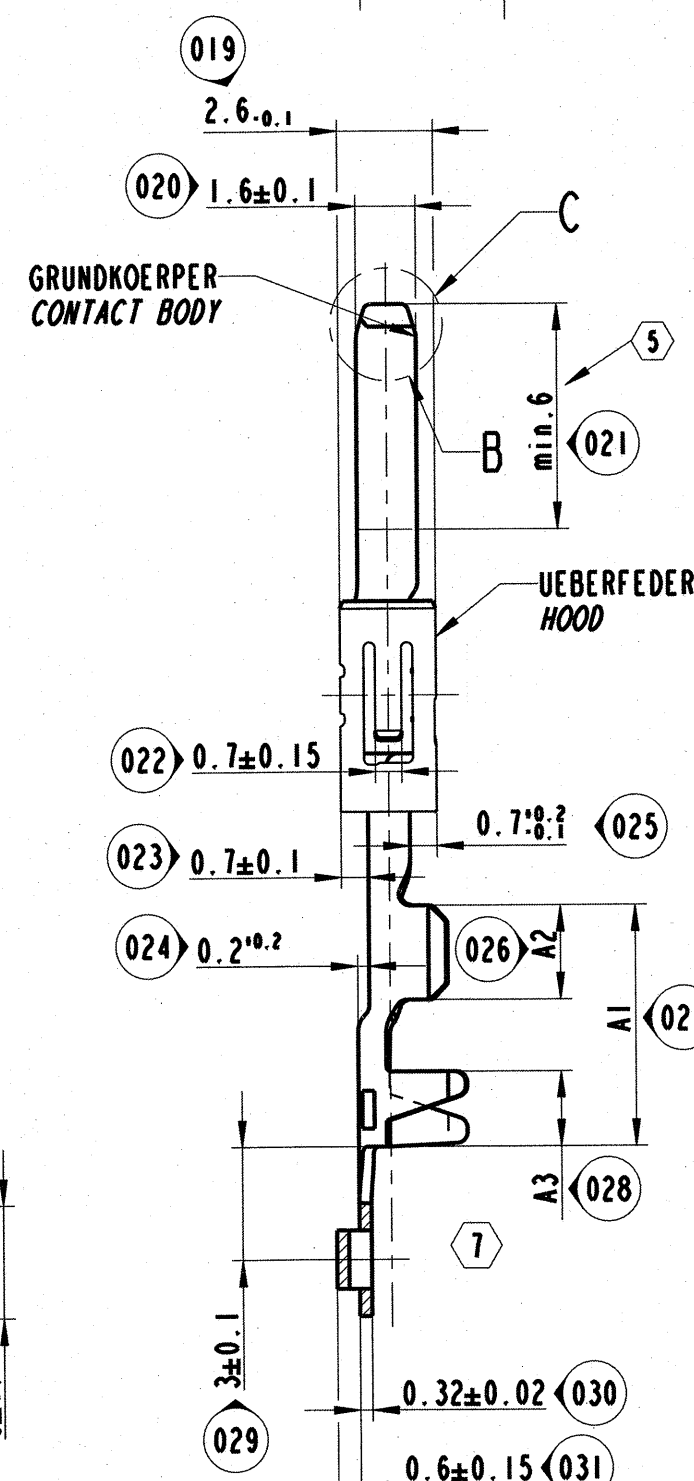
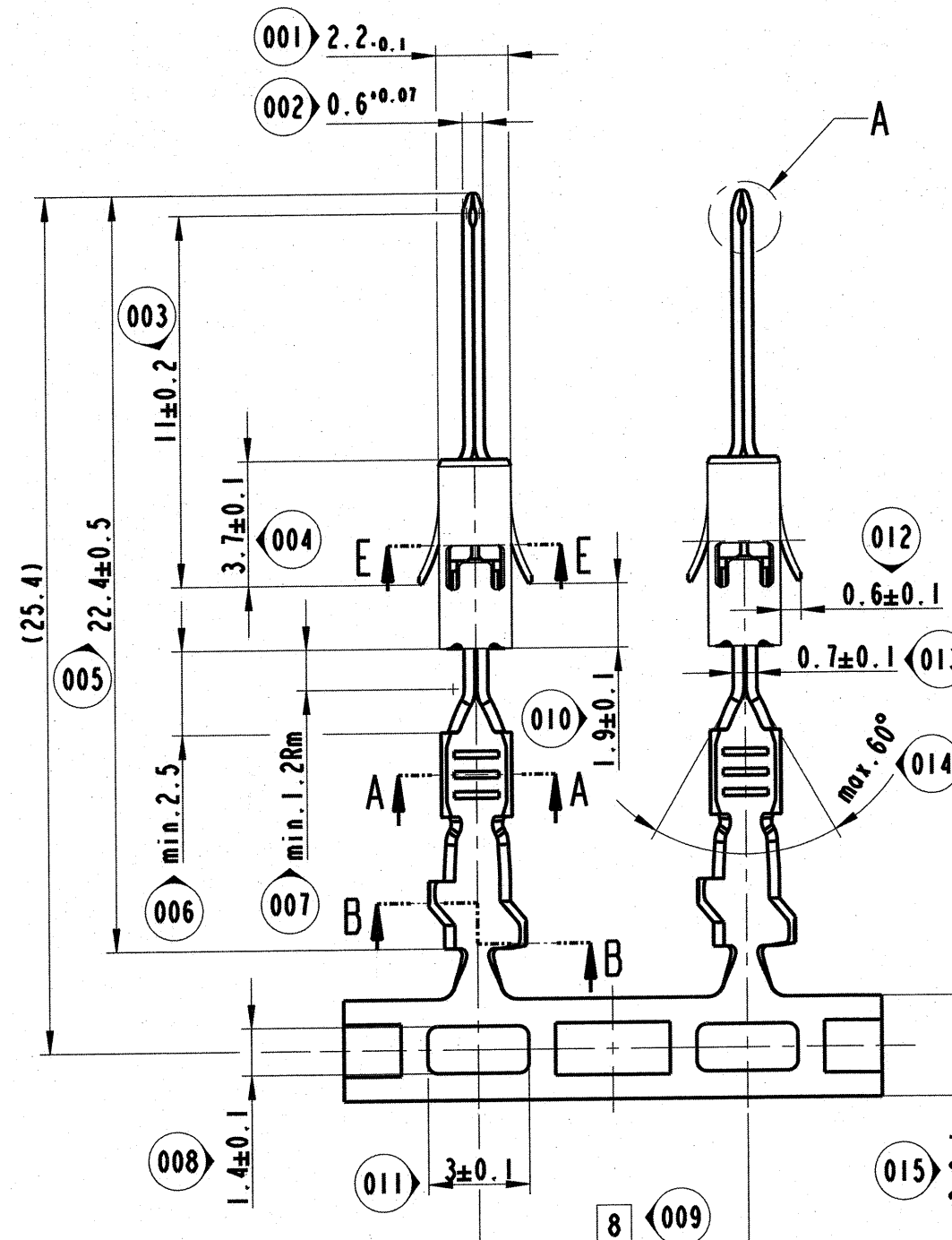
C
M 10:1

037 1.45±0.15



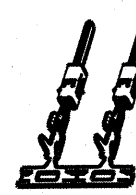
BEMERKUNGEN / NOTES

- MASZ GILT NUR FÜR KABELKONFEKTIONÄRE
DIMENSION ONLY FOR HARNESSMAKER
- DIE VERARBEITUNG DER FLACHSTECKER ERFOLGT NACH MVL-CRIMP-SPEZIFIKATION 9 084 10 00 BLATT 2
THE MALE TERMINALS MUST BE CRIMPED ACCORDING MVL-CRIMP-SPECIFICATION 9 084 10 00 SHEET 2
- CRIMPDIMENSIONIERUNG ERFOLGT FÜR FLURY-LEITUNG NACH DIN 72551-6/1 CRIMP DIMENSIONS WERE DESIGNED FOR FLURY WIRES ACCORDING TO DIN 72551-6
- VEREDLUNGSBEREICH FÜR GOLDVERSIONEN ALLSEITIG ÜBER EINER UNTERNICKELUNG
PLATING AREA FOR GOLDVERSIONS ALL SIDES OVER UNDERLAYER Ni
- CRIMPBEREICH (1-3)µm MATT Sn(GOLDVERSIONEN)
CRIMP AREA (1-3)µm MATT Sn(GOLDVERSIONEN)
- MVL-FIRMENZEICHEN/ MVL-SUPPLIER CODE
- TEILECODE / PART CODE
- WOCHE UND JAHR DER HERSTELLUNG
WEEK AND YEAR OF PRODUCTION
- GERADE MITTELSCHRIFT/ STRAIGHT MEDIUM LETTER: 0.7
VERTIEFT/DEEPEND: 0.06-0.03
- PRAEGEN VOR DEM SCHNEIDEN/ REALIZE SERRATIONS FOR CUTTING



C	6 010 19 44	33504727	0.8µm NiAu	3H	> 1.0 - 1.5	CuSn4 F47	6.4	3.0	2.0	3.0	3.7	1.4	2.4	3.1	3.8	C
B	6 010 19 41	33504755	1-3µm Sn	3T	0.5 - 1.0	CuFe2P F42	6.4	3.0	2.0	2.5	3.2	1.2	1.8	2.7	3.4	B
A	6 010 06 41	10769218	1-3µm Sn	3L	> 0.2 - 0.35	CuSn4 F47	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 19 34	33504726	0.8µm NiAu	2H	> 0.2 - 0.35	CuFe2P F42	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 19 31	10863773	1-3µm Sn	2T	> 0.2 - 0.35	CuSn4 F47	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 14 34	33504725	1.27µm NiAu	2E	> 0.2 - 0.35	CuFe2P F42	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 06 34	10751589	0.8µm NiAu	2V	> 0.2 - 0.35	CuSn4 F47	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 06 31	10756897	1-3µm Sn	2L	> 0.2 - 0.35	CuFe2P F42	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 19 14	33504724	0.8µm NiAu	1H	> 0.2 - 0.35	CuSn4 F47	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 19 11	10866290	1-3µm Sn	1T	> 0.2 - 0.35	CuFe2P F42	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 14 14	33504723	1.27µm NiAu	1E	> 0.2 - 0.35	CuSn4 F47	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 06 14	10751586	0.8µm NiAu	IV	> 0.2 - 0.35	CuFe2P F42	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	6 010 06 11	10775249	1-3µm Sn	1L	> 0.2 - 0.35	CuFe2P F42	6.4	2.5	2.0	2.1	2.9	0.8	1.4	2.1	2.9	B
A	MVL TEILE-NR. MVL PART-NO.	DELPHI TEILE-NR. DELPHI PART-NO.	OBERFLÄCHE CONTACT FINISH	TEILE CODE PART CODE	KABELQUERSCHN. (mm²) KABEL: FLR WIRE SIZE (mm²)	GRUNDKÖRPER CONTACT BODY	UEBERFEDER CANTILEVER SPRING	A1 ±0.2	A2 ±0.1	A3 ±0.2	B1 ±0.3	B2 ±0.3	D1 ±0.3	D2 ±0.3	(H1) (H2)	FRONT NACH/ ACC. DETAIL
A	MVL TEILE-NR. MVL PART-NO.	DELPHI TEILE-NR. DELPHI PART-NO.	OBERFLÄCHE CONTACT FINISH	TEILE CODE PART CODE	KABELQUERSCHN. (mm²) KABEL: FLR WIRE SIZE (mm²)	GRUNDKÖRPER CONTACT BODY	UEBERFEDER CANTILEVER SPRING	A1 ±0.2	A2 ±0.1	A3 ±0.2	B1 ±0.3	B2 ±0.3	D1 ±0.3	D2 ±0.3	(H1) (H2)	FRONT NACH/ ACC. DETAIL

Rm = Radiusmitte
radius center point
E = Eckenmasz
width across corners



M 1:1

14-10262	20.10.14	F	AC11	DELPHI P/M ADDED	Melhaj	Hoernlein	Hoernlein
655/11	15.09.11	E	F11 E11 F11	Dimension 22.4mm was 22.2mm; Dimension 25.4mm was 25.2mm; Dimension 11.0mm was 10.8mm;	Solhish	St.Mueller	Hoernlein
538/08	16.02.11	D	-/C10 C10 D06 A05 C03/D03 C01	Redrawn in Pro-E; Part revision revised; Crimp code deleted; Part code added; Week and year of production added; Hole added; 3D view added;	Solhish	St.Mueller	Hoernlein
479/06	12.07.06	C04	-	UEBERARBEITUNG	S.Weiss	P.Muelzel	Hoernlein
ECN-NO. ECN NUMBER	DATE DD / MM / YY DATUM	REVISION INDEX	POSITION POSITION	CHANGE DESCRIPTION ÄNDERUNG	DRAWN BY GEZ.	CHK. BY GEPR.	APPR. BY GEN.
PRODUCT SPEC. PRODUKT SPECIFIK.	PACKAGING SPEC. VERPACKUNGS SPECIFIK.	APPLICATION SPEC. ANWENDUNGS SPECIFIK.		COPYRIGHT DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED. REVISED THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION IS PROHIBITED.	AFFILIATES. ALL RIGHTS RESERVED. REVISED DIESE ZEICHNUNG IST EIGENTUM DER FIRM DELPHI UND VERBLEIBT DELPHI VERBUNDEN. VERBREITUNG, VERKÄUF UND NUTZUNG DIESER DOKUMENTE ODER ZUGEHÖRIGER CAD DATEN, ODER AUCH ALS KOMMUNIKATION FÜR ANDERE ZWECKE, OHNE DREIHEITIGENGENSPELUNG DURCH DIE DELPHI CORPORATION UNTER VERBODEN.		
		9 084 10 00					
TOLERANCES TOLERANZEN	MATERIAL MATERIAL	SIEMENS TABELLE SEE TABLE		SURFACE FINISH OBERFLÄCHE	DELPHI DELPHI PACKRAG ELECTRICAL/ELECTRONIC ARCHITECTURE NÜRNBERG GERMANY		
COUNTERPART N. GEGENSTÄND N.	COLOUR FARBE	..		SIEMENS TABELLE SEE TABLE			
DO NOT SCALE DRAWING ZEICHNUNG NICHT VERMESSEN	TOOL NO. WERKZEUG N.	..		ECO Loc. Code STANDORT CODE	GN		
1998 DRAWN BY GEZ.	DATE DATUM	NAME NAME	TITLE BENENNUNG	DRAWING NUMBER ZEICHN. NUMMER			
12.03.	12.03.	S.Mueller	FLACHSTECKER DCS2-1.5 NORMALE ANWENDUNG				
CHECKED BY GEPR.	12.03.	S.Mueller	MALE TERMINAL DCS2-1.5 NORMAL APPLICATION	6 010 06 11			
APPROVED BY	12.03.	G.May	ESR NO. W10-900	CAT. NO. --	FILE NAME 60100611C.B1.D		
				SCALE M: 5:1			